

**CONTROLLER**

- This new designed XP software is the unique software for WEDM running on the condition of Windows XP.
- Using the PCI slot controller card, LCD Monitor and the High-tech Industrial computer, to enhance the stability of the controller and to reduce the computer failure rate.
- Variety of pulse power can be chosen, which is suited for a number of processing conditions to improve the cutting ability of the high precision parts.
- With a large database storage capacity, which accumulated from many experience. User can choose the suitable parameter according to different working conditions.
- Coordinate system : Absolute coordinate, incremental coordinate (relative coordinate).
- Functions of coordinate transforming, zooming in and zooming out, rotating and tracking display in real time.
- Functions of memorizing : unexpected power off, it can continue the processing automatically, auto-stop after processing.
- Functions of menu technology and auto-programming.
- AUTOCUT can be used to program directly in the software.

Ezee-Win Models	Unit	*EW400	EW600	EW800	EW1000
Work Table Size	mm	380 X 520	500 X 720	700 X 1150	845 X 1360
XY table traverse	mm	230 X 280	350 X 450	550 X 800	630 X 1000
Max Z height	mm	400	600	800	1000
Maximum work piece weight	kg	300	600	1500	2500
Max taper cutting angle		± 3° / 100	± 3° / 100	± 3° / 100	± 3° / 100

Note : We can also make SPM's of various table size & higher taper angles.

**UNIVERSAL PARAMETERS**

- Max. Cutting Speed (mm<sup>2</sup>/min) 100
- Wire diameter (mm) 0.18 (Molybdenum)  
0.25 (standard Brass)
- Wire Guide Frame adjustable
- Max. working current (A) 6
- Rated Power (KVA) 3
- Screw High precision ball screw
- Guide way Linear guide way  
\*EW400 - "V" guide way

**SYSTEM CONFIGURATION**

- Operation Platform : Windows XP
- EMS Memory : 1G
- Fixed Disk : 160G
- 15" liquid crystal display (LCD)
- USB, Keyboard and Mouse
- CNC Auto-program and control functions



**FEATURES**

- Lowest Running Cost
- Cutting speed 100mm<sup>2</sup>/min on steel
- Taper ±3°/100 mm (Higher degrees optional)
- Function of processing different top and bottom abnormalities parts
- Auto-handle for short circuit and wire-break
- Functions of auto edge-touching position and auto center finding



**Electronica India Limited**

An ISO 9001:2008 Certified Organization

Regd. office : Poddar HMP House, 4, Fairlie Place, Kolkata - 700001, India, CIN : U31908WB2013PLC193545  
Tel. : +91 33 22310268, Fax : +91 33 22 436966, Email : info@electronicagroup.com

Works : 608 / 609/1, Pune Pandharpur Road, Saswad, Taluka - Purandhar, Dist Pune - 412301  
Maharashtra (India), Email : works@electronicagroup.com

Central Marketing Office :

Pune : +91 9371068459 / +91 7798101001 / +91 9373569779, E : customercare@electronicagroup.com

